Installation Instructions

JL industries equipment hatches (8’0” x 8’0” clear opening and larger) are shipped to job-site “KD” or knockdown for assembly and installation by others at the jobsite.

On hatches shipped with the torsion springs factory torqued, proper operation of the unit will be assured following the instructions below:

1. Unit is steel bended for safety during shipment. Use caution when removing bands.
2. With the hatch doors propped open and securely braced, align the two halves and install the bolted-on two piece splice plates at each end.
3. Maintain squareness of hatch by bracing at point A-B and C-D.
4. On units furnished with curb insulation, install and securely band to curb (insulation and banding sold separately).
5. Proceed with mounting hatch to structure.
6. Unit is spring loaded and steel banded for safety during shipment. Use caution when removing banding during installation.

Note: Torsion springs have been torqued at factory.