# Door Edges & Astragals

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ALPDS1901
800-554-6077

FIND THE MOST CURRENT PRODUCT INFORMATION AT ACTIVARCPG.COM/AIR-LOUVERS
MORE CHOICES IN DOOR EDGES:
With the newly combined line of Air Louvers door edges and models offered formerly through Hiawatha, you have more choices in profile and materials. Our new format is set up so that the easy-to-follow ordering page is followed by pages for you to select the specific handing and/or cutouts for each type when needed.

MADE IN USA
All door edges and astragals are manufactured in the USA.

ORDERING & SPECIAL SIZES
Each edge and hinge guard is made to specifications provided with the order. Order forms provided in this catalog fit most applications, however, if special cutouts or dimensions are required, please provide template with drawings.

Because we design and manufacture our own products in both our California and Minnesota facilities we can help you with special requests including non-standard sizes, special finishes or custom colors, and fitting non-standard doors. Call Customer Service to find out more.

FIRE-RATED EDGES & ASTRAGALS:
Some Metal Edges and Astragals up to 108” are Fire-Rated up to 90 minutes by Intertek Warnock Hersey, others carry a UL listing. Please select on order form, as listed edges are only marked upon request.

EDGE & ASTRAGAL MATERIAL
Door edges and astragals can be fabricated from cold rolled steel, stainless steel or architectural finishes. See specific model for respective gauge.

FINISHES/MATERIAL
Steel edges may be fabricated from cold rolled steel in various thicknesses, depending on profile and model. Some models offer a galvanneal edge material as an option. Powder Coat Finish: for all steel edges is a powder-coat mineral bronze baked silicone polyester powder. Air Louvers offers many powder coat finishes at no additional charge. Powder coating provides complete coverage inside and out, assuring that your louver will provide durable service for years. Powder coating generates no VOC’s during the application process or after installation. Specify optional colors at the time of order. View Powder Coat Colors online:

Stainless Steel: 18 or 20 gauge, depending on profile and model. Finish: 304 stainless steel with #4 finish


Due to possible changes in the industry and manufacturing techniques, we reserve the right to modify any product without prior notification.

OPTIONS
Most options are available at additional cost. See price book for details, or contact us for more information.
**SPECIFICATIONS:**

- **Standard Material:** 20 gauge CRS or 20 gauge stainless with 18 gauge astra-gals. Maximum length 108”.
- **Mounting & Fastening:** Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.
- **Dimensions:** 1-3/4” x 1” for 1-3/4” door.

**STEP 1 - SELECT MATERIAL AND FINISH:**

<table>
<thead>
<tr>
<th>Material &amp; Finish</th>
<th>Cold rolled steel with powder coat</th>
<th>(S) Stainless steel #304-4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Powder Coat Finishes for CRS and Galvanneal, Check One:</td>
<td>□ (B) Mineral Bronze</td>
<td>□ (BK) Black</td>
</tr>
<tr>
<td></td>
<td>□ (S) Silver</td>
<td>□ (G) Gray</td>
</tr>
<tr>
<td></td>
<td>□ (S) Sand</td>
<td>□ (BA) Brass</td>
</tr>
<tr>
<td></td>
<td>□ (AB) AMS Beige</td>
<td>View Color Samples Online</td>
</tr>
<tr>
<td></td>
<td>(May vary from other Air Louvers Products)</td>
<td></td>
</tr>
</tbody>
</table>

**STEP 2 - OPTIONAL FEATURES:**

- **Door:** □ Other door thickness: ______
- **Width:** □ Optional leg width: ______
- **Material:** □ (H1) 18 ga (.050) #304 stainless steel—#4 finish
  □ (G) Galvanneal sheet with powder coat
- **Fire-Rated Marking:** □ (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.
- **Fasteners:** □ Torx
- **Leadlined:** □ Leadlined for x-ray protection

**STEP 3 - ENTER SIZES**

- **Length:** □ Overall Length of door edge

**STEP 4 - SELECT PROFILE FOR THE DOOR EDGES**

**EDGES WITH 90° ANGLE- 1” X 1-3/4” ID FOR 1-3/4” DOOR**

- □ DL9
- □ DL9A

**EDGES WITH BEVELED ANGLE- 1” X 1-3/4” ID**

- □ DL8
- □ DL8AR
- □ DL8ARR

**EDGES FOR DOUBLE EGRESS DOORS - 1” X 1-3/4” ID**

- □ DL7
- □ DL7AR
- □ DL7AL
- □ DL7ARR

**EDGE - FLAT BAR ASTRAGAL 1/8” X 2” ROUND EDGE**

- □ DA

---

For Most Door Edges, We Can Generate an Exact Drawing of Your Order for Your Approval!
**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Standard Material</th>
<th>20 gauge CRS or 20 gauge stainless with 18 gauge astragals. Maximum length 108&quot;.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mounting &amp; Fastening</td>
<td>Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.</td>
</tr>
<tr>
<td>Dimensions</td>
<td>1-3/4” x 1” for 1-3/4” door.</td>
</tr>
</tbody>
</table>

**STEP 1 - SELECT MATERIAL AND FINISH:**

<table>
<thead>
<tr>
<th>Material</th>
<th>Cold rolled steel with powder coat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Powder Coat Finishes for CRS and Galvanized Check One</td>
<td>(B) Mineral Bronze is our Standard Color</td>
</tr>
<tr>
<td>(BK) Black</td>
<td>(FB) Flat Black</td>
</tr>
<tr>
<td>(W) White</td>
<td>(SB) SC Beige</td>
</tr>
<tr>
<td>(SI) Silver</td>
<td>(G) Gray</td>
</tr>
<tr>
<td>(S) Sand</td>
<td>(BA) Brass</td>
</tr>
<tr>
<td>(AB) AMS Beige</td>
<td>(B) Mineral Bronze is our Standard Color</td>
</tr>
</tbody>
</table>

**STEP 2 - OPTIONAL FEATURES:**

| Door | Optional door thickness: _____ |
| Width | Optional leg width: _____ |
| Material | (H1) 18 ga (.050) #304 stainless steel—#4 finish |
| (G) Galvanneal sheet with powder coat | (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request. |
| Fire-Rated Marking | Torx |
| Fasteners | Leadlined for x-ray protection |

**STEP 3 - ENTER SIZES:**

| Length | Overall Length of Door Edge Set |

**STEP 4 SELECT ONE OF THE FOLLOWING:**

- Left Hand Active □
- Right Hand Active □
- Left Hand Reverse Active □
- Right Hand Reverse Active □

**STEP 5 - COMPLETE CUTOUTS PAGE FROM E3, E4, E5 OR E6, AND ATTACH TO THIS SHEET. ATTACH CUSTOM TEMPLATE IF NEEDED.**

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E2

Left Hand Active

Dimensions other than the standard selections or with a Template # noted on this page require a template attachment

Notes: ______________________
____________________________
____________________________
____________________________
____________________________

Right Top Cutout

Automatic Flush Bolt
Manual Flush Bolt
Custom Template #
None

Right Center Cutout

ASA Strike
T Strike
Custom Template #
None

Right Bottom Cutout

Automatic Flush Bolt
Manual Flush Bolt
Custom Template #
None

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VISIT WWW.ACTIVARCPG.COM FOR THE MOST UPDATED PRODUCT INFORMATION BEFORE ORDERING  •  MANUFACTURING: BLOOMINGTON, MN
E4  DOOR EDGE & ASTRAGAL PAIRS WITH CUTOUTS RIGHT HAND ACTIVE

Left Top Cutout

- Automatic Flush Bolt: 8-1/2"
- Custom Template #
- None

Left Center Cutout

- ASA Strike: 4-7/8"
- T Strike: 2-3/4"
- Custom Template #
- None

Left Bottom Cutout

- Automatic Flush Bolt: 8-1/2"
- Custom Template #
- None

Right Hand Active

- LH INACTIVE
- Key Side ↑

Right Center Cutout

- Cylinder Lock: 1-1/8"
- Mortise Lock: 2-1/4"
- Custom Template #
- None

STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E2

- DL9R
- DL9AR
- DL8R
- DL8AR
- DL7R
- DL7AR

Dimensions other than the standard selections or with a Template # noted on this page require a template attachment

Notes:

______________________________
______________________________
______________________________
______________________________
______________________________
DOOR EDGE & ASTRAGAL PAIRS WITH CUTOUTS LEFT HAND REV ACTIVE E5

STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E2

Left Hand Reverse Active

Right Top Cutout

Automatic Flush Bolt

Manual Flush Bolt

Custom Template #

None

Left Center Cutout

Cylinder Lock

Mortise Lock

Custom Template #

None

Right Center Cutout

ASA Strike

T Strike

Custom Template #

None

Right Bottom Cutout

Automatic Flush Bolt

Manual Flush Bolt

Custom Template #

None

Notes: ________________________

______________________________

______________________________

______________________________

______________________________

Dimensions other than the standard selections or with a Template # noted on this page require a template attachment.
E6  DOOR EDGE & ASTRAGAL PAIRS WITH CUTOUTS RIGHT HAND REV ACTIVE

Right Hand Reverse Active

Left Top Cutout
- Automatic Flush Bolt 8-1/2"
- Manual Flush Bolt 6-3/4"
- Custom Template # ○ None ○

Left Center Cutout
- ASA Strike 4-7/8"
- T Strike 2-3/4"
- Custom Template # ○ None ○

Left Bottom Cutout
- Automatic Flush Bolt 8-1/2"
- Manual Flush Bolt 6-3/4"
- Custom Template # ○ None ○

Right Center Cutout
- Cylinder Lock 2-1/4"
- Mortise Lock 8"
- Custom Template # ○ None ○

Notes: ________________________
______________________________
______________________________
______________________________
______________________________

Dimensions other than the standard selections or with a Template # noted on this page require a template attachment
**SPECIFICATIONS & SELECTION:**

**Material:**
- 20 gauge CRS or 20 gauge stainless with 18 gauge astragals. Maximum length 108”.

**Mounting & Fastening:**
- Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.

**Dimensions:**
- 1-3/4” x 1” for 1-3/4” door.

**STEP 1 - SELECT MATERIAL AND FINISH:**

- Material: Cold rolled steel with powder coat
- Material: (S) Stainless steel #304-4

**Powder Coat Finishes for CRS and Galvanized Check One:**
- (B) Mineral Bronze is our Standard Color
- (BK) Black
- (FB) Flat Black
- (W) White
- (SB) SC Beige
- (SI) Silver
- (R) Red
- (S) Sand
- (G) Gray
- (AB) AMS Beige
- (BA) Brass

**STEP 2 - OPTIONAL FEATURES:**

- Door: Other door thickness: ______
- Width: Optional leg width: ______
- Material: (H1) 18 ga (.050) #304 stainless steel—#4 finish
- Material: (G) Galvanneal sheet with powder coat
- Fire-Rated Marking: (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

**Fasteners:**
- Torx Other: ______

**Leadlined:**
- Leadlined for x-ray protection

**STEP 3 - ENTER SIZES**

- Length: Overall Length of Door Edge

**STEP 4 - SELECT HANDING**

- DL5L
- DL5R
- DL5LR
- DL5RR

**STEP 5 - SELECT FROM BELOW AND CHECK COMPONENTS, FILL IN DIMENSIONS**

**Top Cutout**
- Automatic Flush Bolt
- Manual Bolt
- Custom Template #

**Center Strike Cutout**
- ASA Strike
- T Strike
- Custom Template #

**Bottom Cutout**
- Automatic Flush Bolt
- Manual Bolt
- Custom Template #

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
### Step 1 - Select Material and Finish:

**Material:**
- Cold rolled steel with powder coat
- (S) Stainless steel #304-4

**Powder Coat Finishes for CRS and Galvanized Check One:**
- [ ] (B) Mineral Bronze is our Standard Color
- [ ] (BK) Black
- [ ] (FB) Flat Black
- [ ] (W) White
- [ ] (SB) SC Beige
- [ ] (SI) Silver
- [ ] (R) Red
- [ ] (S) Sand
- [ ] (G) Gray
- [ ] (AB) AMS Beige
- [ ] (BA) Brass

View Color Samples Online (may vary from other AL product)

### Step 2 - Optional Features and Door:

**Door:**
- [ ] Other door thickness: _______

**Width:**
- [ ] Optional leg width: _______

**Material:**
- [ ] (H1) 18 ga (.050) #304 stainless steel—#4 finish
- [ ] (G) Galvanneal sheet with powder coat

**Fire-Rated Marking:**
- [ ] (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

**Fasteners:**
- [ ] Torx
- [ ] Other: _______

**Leadlined:**
- [ ] Leadlined for x-ray protection

### Step 3 - Enter Sizes

**Length:**
- ______” Overall Length

### Step 4 - Select Handing

- [ ] Left Hand
- [ ] Right Hand
- [ ] Left Hand Reverse
- [ ] Rt Hand Reverse

### Step 5 - Select from Below and Check Components, Fill in Dimensions

**Top Cutout**
- Automatic Flush Bolt
- Manual Bolt
- Custom Template #

**Center Strike Cutout**
- ASA Strike
- T Strike
- Custom Template #

**Bottom Cutout**
- Automatic Flush Bolt
- Manual Flush Bolt
- Custom Template #

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
SPECIFICATIONS & SELECTION:

Material: 20 gauge CRS or 20 gauge stainless with 18 gauge astragals. Maximum length 108".

Mounting & Fastening: Countersunk mounting holes. #8 x 7/8" flathead Phillips head screws.

Dimensions: 1-3/4" x 1" for 1-3/4" doors.

STEP 1 - SELECT MATERIAL AND FINISH:

Material:
- Cold rolled steel with powder coat
- (S) Stainless steel #304-4

Powder Coat Finishes for CRS and Galvanized Check One:
- (B) Mineral Bronze is our Standard Color
- (BK) Black
- (FB) Flat Black
- (W) White
- (SB) SC Beige
- (S) Silver
- (R) Red
- (S) Sand
- (G) Gray
- (AB) AMS Beige
- (BA) Brass

STEP 2 - OPTIONAL FEATURES AND DOOR:

Door: Other door thickness:
Width: Optional leg width:

Material:
- (H1) 18 ga (.050) #304 stainless steel—#4 finish
- (G) Galvanneal sheet with powder coat

Fire-Rated Marking:
- (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

Fasteners: Torx
Leadlined: Leadlined for x-ray protection

STEP 3 - ENTER SIZES

Length: Overall Length

STEP 4 - SELECT HANDING

Left Hand
Right Hand

Left Hand Reverse
Rt Hand Reverse

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
E10 SINGLE LATCH SIDE EDGE DL2A - WITH CUTOUTS

SPECIFICATIONS & SELECTION:

Material: 20 gauge CRS or 20 gauge stainless with 18 gauge astragal. Maximum length 108".

Mounting & Fastening: Countersunk mounting holes. #8 x 7/8" flathead Phillips head screws.

Dimensions: 1-3/4" x 1" for 1-3/4" doors.

STEP 1 - SELECT MATERIAL AND FINISH:

Material: [ ] Cold rolled steel with powder coat
[ ] (S) Stainless steel #304-4

Powder Coat Finishes for CRS and Galvanized Check One:
[ ] (B) Mineral Bronze is our Standard Color
[ ] (BK) Black
[ ] # (FB) Flat Black
[ ] (W) White
[ ] (SB) SC Beige
[ ] (S) Silver
[ ] (R) Red
[ ] (S) Sand
[ ] (G) Gray Primer
[ ] (AB) AMS Beige
[ ] (BA) Brass

View Color Samples Online (may vary from other AL product)

STEP 2 - OPTIONAL FEATURES:

Door: [ ] Other door thickness: ______

Width: [ ] Optional leg width: ______

Material: [ ] (H1) 18 ga (.050) #304 stainless steel—#4 finish
[ ] (G) Galvanneal sheet with powder coat

Fire-Rated Marking: [ ] (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

Fasteners: [ ] Torx

Leadlined: [ ] Leadlined for x-ray protection

STEP 3 - ENTER SIZES

Length: [ ] Overall Length

STEP 4 - SELECT HANDING

[ ] Left Hand [ ] Right Hand

[ ] Left Hand Reverse [ ] Rt Hand Reverse

STEP 5 - SELECT FROM BELOW AND CHECK COMPONENTS, FILL IN DIMENSIONS

Top Cutout

Center Strike Cutout

Lock Cutout

Bottom Cutout

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
**SPECIFICATIONS & SELECTION:**

**Material:**
- 20 gauge CRS or 20 gauge stainless with 18 gauge astra-gals. Maximum length 108”.

**Mounting & Fastening:**
- Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.

**Dimensions:**
- 1-3/4” x 1” for 1-3/4” doors.

**STEP 1 - SELECT MATERIAL AND FINISH:**

- **Material:**
  - Cold rolled steel with powder coat
  - (S) Stainless steel #304-4

- **Powder Coat Finish:**
  - (B) Mineral Bronze is our Standard Color
  - (BK) Black
  - (FB) Flat Black
  - (W) White
  - (SB) SC Beige
  - (S) Sand
  - (G) Gray
  - (AB) AMS Beige
  - (BA) Brass

- **Check One:** View Color Samples Online (may vary from other AL product)

**STEP 2 - OPTIONAL FEATURES:**

- **Door:**
  - Other door thickness: ______

- **Width:**
  - Optional leg width: ______

- **Material:**
  - (H1) 18 ga (.050) #304 stainless steel—#4 finish
  - (G) Galvanneal sheet with powder coat

- **Fire-Rated Marking:**
  - (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

- **Fasteners:**
  - Torx Other: ______

- **Leaflined:**
  - Leadlined for x-ray protection

**STEP 3 - ENTER SIZES**

- **Length:**
  - Overall Length

**STEP 4 - SELECT HANDING**

- **Left Hand & Right Hand Reverse**
- **Right Hand & Left Hand Reverse**

**STEP 5 - SELECT FROM BELOW AND CHECK COMPONENTS, FILL IN DIMENSIONS**

**For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!**

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**ACTIVAR CONSTRUCTION PRODUCTS GROUP, INC.**

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VISIT WWW.ACTIVARCPCG.COM FOR THE MOST UPDATED PRODUCT INFORMATION BEFORE ORDERING • MANUFACTURING: BLOOMINGTON, MN
Protect Your Doors from Carts in High Traffic Areas with our Two-Sided Stainless Steel Hinge Edge Guards

SPECIFICATIONS:

| Material: | 18 gauge, #304-4 stainless steel. Profile is 1-3/4" x 7/8". Maximum length - 108". |
| Mounting & Fastening: | Countersunk mounting holes on hinge edge, for non-mortise mounting. Flathead Phillips #8 screws. |
| Door Thickness: | Standard profile fits 1-3/4" doors with 1/4" hinge back set. Doors can vary from nominal thickness, please verify actual measurements. |
| Dimensions: | All dimensions have a tolerance of +/- 1/16". Bend angle has a tolerance of +1°. Ends must be minimum of 1" for mounting screws. |

STEP 1: PROVIDE DOOR LENGTH & LENGTH

- Door Height: _____ |
- Guard Length: _____ |
- Hinge Sizes: _____ 4" |
- _____ 4-1/2" |
- _____ 5" |

STEP 2: SELECT OPTIONAL FEATURES:

- Other door thicknesses: _____ |
- Other gauges: _____ |
- Other profile: _____ " Door face _____ " Hinge Side |
- Other angle: _____ |
- Other Hinge sizes: _____ x _____ |
- More than 3 hinges provide custom template |
- Fasteners: Torx |

STEP 3: SELECT PROFILE

- 7/8" x 1-3/4" ID FOR 1-3/4" DOOR |

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!

For the most updated product information before ordering, visit www.activarcpg.com.
STAINLESS STEEL DOOR EDGES - MORTISE & 2 SIDED NON-MORTISED

SPECIFICATIONS:
Stainless door edges are available in stainless steel in lengths up to 108”. Cutouts for door hardware available as options.

SPECIFICATIONS:

| Material: | 20 gauge stainless with 18 gauge astragals. Maximum length 108”. |
| Mounting & Fastening: | Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws. |
| Door: | For 1-3/4” door. |
| Ordering: | Minimum order may apply for orders of less than 10 pieces. Indicate Selection on Chart. |

STEP 1 - SELECT OPTIONAL FEATURES:

| Material: | ___ (H1) 18 gauge (.050) #304 stainless steel—#4 finish |
| Fire-Rated Marking: | ___ Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request. |
| Other: | ___ Custom door thickness for other than 1-3/4” door: ________________________________ |
| Fasteners: | ___ Torx |

STEP 2 ENTER SIZES:

| Length: | ___ Overall Length of Door Edge |
| Width: | ___ Standard Width of Door Edges is 7/8” OR 1” ___ Optional Width (Additional Cost) |

STEP 3 SELECT PROFILE FROM BELOW:

**MORTISE 2 SIDED LATCH SIDE EDGES WITH 1” X 1-11/16” PROFILE FOR 1-3/4” DOOR**

| Profile | DLMT5 | DLMT4 | DLMT4 |
| Profile ID | 1” X 1-11/16” | 1” X 1-11/16” | 1” X 1-11/16” |

**MORTISE 3 SIDED LATCH SIDE EDGES 1” X 1-3/4” PROFILE FOR 1-3/4” DOOR**

| Profile | DLM5 | DLM4 | DLM4 |
| Profile ID | 1” X 1-3/4” | 1” X 1-3/4” | 1” X 1-3/4” |

**NON-MORTISE 2 SIDED LATCH SIDE EDGES 1” X 1-11/16” PROFILE FOR 1-3/4” DOOR**

| Profile | DLT5 | DLT4 | DLT4 |
| Profile ID | 1” X 1-11/16” | 1” X 1-11/16” | 1” X 1-11/16” |

STEP 4 - COMPLETE CUTOUTS PAGE E14 AND ATTACH TO THIS SHEET. ATTACH CUSTOM TEMPLATE IF NEEDED.

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
STEP 4 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E13

STEP 5: SELECT DOOR SWING
- Left Hand: □
- Right Hand: □
- Left Hand Reverse: □
- Right Hand Reverse: □
- Double Egress: □

STEP 6: PROVIDE NET DOOR HEIGHT: _______"
**SPECIFICATIONS:**

These door edgings in .050 material with special finishes are available in lengths to 96” for hinge or latch side. Fire-rated markings and cutouts for door hardware available as options.

**STEP 1 - SELECT MATERIAL:**

<table>
<thead>
<tr>
<th>Material:</th>
</tr>
</thead>
<tbody>
<tr>
<td>(B2): US3/605</td>
</tr>
<tr>
<td>(B): US4/606</td>
</tr>
<tr>
<td>(Z): US10/612</td>
</tr>
<tr>
<td>(Z2): US10B/613</td>
</tr>
<tr>
<td>(S3) US32DMS Stainless antimicrobial</td>
</tr>
</tbody>
</table>

Minimum order may apply for these finishes.

**STEP 2 - OPTIONAL FEATURES**

<table>
<thead>
<tr>
<th>Door:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other door thickness:</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Width:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Optional leg width</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Fire-Rated Marking:</th>
</tr>
</thead>
<tbody>
<tr>
<td>(UL) Fire rated listed for use on wood or plastic faced fire doors rated up to and including 90 minutes or hollow metal, steel covered, composite type doors up to 3 hours. Marked upon request only.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Fasteners:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Torx</td>
</tr>
</tbody>
</table>

**STEP 3 ENTER SIZES:**

<table>
<thead>
<tr>
<th>Length:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall length of door edge</td>
</tr>
</tbody>
</table>

**STEP 4 SELECT PROFILE FROM BELOW:**

**MORTISE 2 SIDED**

7/8" X 1-11/16" PROFILE FOR 1-3/4" DOOR

**MORTISE 3 SIDED**

7/8" X 1-3/4" PROFILE FOR 1-3/4" DOOR

**NON-MORTISE 3 SIDED**

1-1/4" X 1-3/4" PROFILE FOR 1-3/4" DOOR

**NON-MORTISE 2 SIDED**

1-1/4" X 1-3/4" PROFILE FOR 1-3/4" DOOR

**NOTE:** PROVIDE ONE ORDER PAGE FOR EACH EDGE SEPARATELY

**STEP 5 - IF CUTOUTS REQUIRED, COMPLETE CUT-OUT PAGE E16 OR E17 AND ATTACH TO THIS PAGE**
Dimensions other than the standard selections or with a Template # noted on this page require a template attachment.
STEP 5 - COMPLETE THIS
CUTOUT PAGE AND ATTACH
TO PAGE E15

STEP 6: SELECT DOOR SWING

Left Hand: □
Right Hand: □
Left Hand Reverse: □
Right Hand Reverse: □
Double Egress □

CUTOUT DETAILS:

"" C of Hinge ""
"" C of Hinge ""
"" C of Hinge ""
"" C of Hinge ""
**SPECIFICATIONS:**
These overlapping door edgings are available in stainless steel, steel, brass and bronze in lengths to 42”. Fire-rated markings and cutouts for door hardware available as options. Inside edge overlaps .050 thick door protection plate by 7/16”

**STEP 1 - SELECT MATERIAL:**

<table>
<thead>
<tr>
<th>Material:</th>
<th>(S): US32D/630 Stainless Steel # 4 Finish 18g</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>(B2): US3/605 (minimum order may apply)</td>
</tr>
<tr>
<td></td>
<td>(B): US4/606 (minimum order may apply)</td>
</tr>
<tr>
<td></td>
<td>(Z): US10/612 (minimum order may apply)</td>
</tr>
<tr>
<td></td>
<td>(Z2): US10B/613 (minimum order may apply)</td>
</tr>
</tbody>
</table>

**Mounting:** Countersunk mounting holes.

**Door:** For 1-3/4” door.

**Fasteners:** Flathead Phillips head screws.

**Ordering:** Minimum order may apply for orders of less than 10 pieces.

---

**STEP 2 - OPTIONAL FEATURES:**

<table>
<thead>
<tr>
<th>Material:</th>
<th>16 gauge #304 stainless steel—#4 finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>(S3)</td>
<td>US32DMS Stainless antimicrobial</td>
</tr>
</tbody>
</table>

**Fire-Rated Marking:**

- (UL) fire rated listed for use on wood or plastic faced fire doors rated up to and including 90 minutes or hollow metal, steel covered, composite type doors up to 3 hours. Marked upon request only.
- 90 minute 3 hour

**Door:** Custom size for other than 1-3/4” door:

**Fasteners:** Torx

---

**STEP 3 ENTER SIZES:**

<table>
<thead>
<tr>
<th>Length:</th>
<th>42” Overall Length</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Other Overall Length</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Width:</th>
<th>Standard Width Shown at Right: 1-11/16” or 1-1/4”</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Optional Width (Additional Cost)</td>
</tr>
</tbody>
</table>

---

**STEP 4 SELECT PROFILE FROM BELOW:**

**OVERLAPPING DOOR EDGES**

- 1-1/4” x 1-11/16” PROFILE FOR 1-3/4” DOOR

**OVERLAPPING DOOR EDGES**

- 1-1/4” x 1-3/4” PROFILE FOR 1-3/4” DOOR

- DLJT5
- DLJT4
- DLJ4

---

**STEP 5 - IF CUTOUTS ARE REQUIRED, COMPLETE PAGE 19 OR 20 CUTOUT PAGE AND ATTACH TO THIS PAGE**

---

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E18

CUTOUT DETAILS:

Top Cutout
- Automatic Flush Bolt: 8-1/2"
- Custom Template #

Center Strike Cutout
- ASA Strike: 4-7/8"
- T Strike: 2-3/4"
- Custom Template #

Lock Cutout
- Cylinder Lock: 2-1/4"
- Mortise Lock: 8"
- Custom Template #

Bottom Cutout
- Automatic Flush Bolt: 8-1/2"
- Custom Template #

Dimensions other than the standard selections or with a Template # noted on this page require a template attachment.

STEP 6: SELECT DOOR SWING
- Left Hand: □
- Right Hand: □
- Left Hand Reverse: □
- Right Hand Reverse: □
- Double Egress: □

800-554-6077  QUOTES@ACTIVARCPG.COM  ORDERS@ACTIVARCPG.COM  SALES@ACTIVARCPG.COM  ALPD1901

VISIT WWW.ACTIVARCPG.COM FOR THE MOST UPDATED PRODUCT INFORMATION BEFORE ORDERING • MANUFACTURING: BLOOMINGTON, MN
CUTOUT DETAILS:

STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E18

STEP 6: SELECT DOOR SWING
Left Hand: ☐
Right Hand: ☐
Left Hand Reverse: ☐
Right Hand Reverse: ☐
Double Egress: ☐