

# PAINT RECOATING SUGGESTIONS | 141-600

For cold rolled and galvanized steel products only

## Powder Coat Paint Recoating Suggestions:

1. Abrade the entire paint surface with an abrasive pad. Choose a pad designed not to shred, rust or splinter.
2. It is recommended that all parts be cleaned well, before any paint is applied in the field. After abrading the surface, the parts should be wiped with an alcohol-based product which will clean and help reopen the surface for the best adhesion of the topcoat. Be sure to read the product directions prior to use.
3. Use a high-quality paint that is suitable for metal. Activar Construction Products Group, Inc. cannot accept liability for the performance of specific brands of paint.

## Liquid Primer Repainting Suggestions:

1. Clean the primed substrate to remove any surface contamination from handling and installation to prevent adhesion failures.
2. Solvent wipe as needed to "open-up" the surface for coating.
3. This step is recommended because of the characteristics of the primer coating, which is formulated with alkyd resins.
4. Alkyd resins achieve full hardness in about 5-7 days in ambient conditions. Occasionally these surfaces can become too rigid to topcoat without proper solvent surface preparation.

**NOTE:** Field recoating of products other than cold rolled and galvanized steel, such as stainless or aluminum, is not recommended.

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