# Door Edges & Astragals

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FIND THE MOST CURRENT PRODUCT INFORMATION AT ACTIVARCPG.COM/AIR-LOUVERS
MORE CHOICES IN DOOR EDGES:
With the newly combined line of Air Louvers door edges and models offered formerly through Hiawatha, you have more choices in profile and materials. Our new format is set up so that the easy-to-follow ordering page is followed by pages for you to select the specific handing and/or cutouts for each type when needed.

MADE IN USA
All door edges and astragals are manufactured in the USA.

ORDERING & SPECIAL SIZES
Each edge and hinge guard is made to specifications provided with the order. Order forms provided in this catalog fit most applications, however, if special cutouts or dimensions are required, please provide template with drawings.

Because we design and manufacture our own products in both our California and Minnesota facilities we can help you with special requests including non-standard sizes, special finishes or custom colors, and fitting non-standard doors. Call Customer Service to find out more.

FIRE-RATED EDGES & ASTRAGALS:
Some Metal Edges and Astragals up to 108” are Fire-Rated up to 90 minutes by Intertek Warnock Hersey, others carry a UL listing. Please select on order form, as listed edges are only marked upon request.

EDGE & ASTRAGAL MATERIAL
Door edges and astragals can be fabricated from cold rolled steel, stainless steel or architectural finishes. See specific model for respective gauge.

FINISHES/MATERIAL
Steel edges may be fabricated from cold rolled steel in various thicknesses, depending on profile and model. Some models offer a galvanneal edge material as an option. Powder Coat Finish: for all steel edges is a powder-coat mineral bronze baked silicone polyester powder. Air Louvers offers many powder coat finishes at no additional charge. Powder coating provides complete coverage inside and out, assuring that your louver will provide durable service for years. Powder coating generates no VOC’s during the application process or after installation. Specify optional colors at the time of order. View Powder Coat Colors online:

Stainless Steel: 18 or 20 gauge, depending on profile and model. Finish: 304 stainless steel with #4 finish


Due to possible changes in the industry and manufacturing techniques, we reserve the right to modify any product without prior notification.

OPTIONS
Most options are available at additional cost. See price book for details, or contact us for more information.

FIND THE MOST CURRENT PRODUCT INFORMATION AT ACTIVARCPG.COM/AIR-LOUVERS
**SPECIFICATIONS:**

- **Standard Material:** 20 gauge CRS or 20 gauge stainless with 18 gauge astragals. Maximum length 108”.
- **Mounting & Fastening:** Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.
- **Dimensions:** 1-3/4” x 1” for 1-3/4” door.

**STEP 1 - SELECT MATERIAL AND FINISH:**

- **Material & Finish:**
  - Cold rolled steel with powder coat
  - (S) Stainless steel #304-4
- **Powder Coat Finishes for CRS and Galvanneal:**
  - (B) Mineral Bronze is our Standard Color
  - (BK) Black
  - (FB) Flat Black
  - (W) White
  - (SB) Sc Beige
  - (S) Sand
  - (BA) Brass
  - (AB) AMS Beige

**STEP 2 - OPTIONAL FEATURES:**

- **Door:** Other door thickness:
- **Width:** Optional leg width:
- **Material:**
  - (H1) 18 ga (.050) #304 stainless steel—#4 finish
  - (G) Galvanneal sheet with powder coat
- **Fire-Rated Marking:** Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.
- **Fasteners:** Torx
- **Leadlined:** Leadlined for x-ray protection. This option is not fire-rated.

**STEP 3 - ENTER SIZES**

- **Length:** Overall Length of door edge

**STEP 4 - SELECT PROFILE FOR THE DOOR EDGES**

- **EDGES WITH 90° ANGLE- 1” X 1-3/4” ID FOR 1-3/4” DOOR**
  - DL9
  - DL9A

- **EDGES WITH BEVELED ANGLE- 1” X 1-3/4” ID**
  - DL8
  - DL8AR
  - DL8ARR

- **EDGES FOR DOUBLE EGREGGORS - 1” X 1-3/4” ID**
  - DL7
  - DL7AR
  - DL7AL
  - DL7ARR

- **EDGE - FLAT BAR ASTRAGAL 1/8” X 2” ROUND EDGE**
  - DA

For Most Door Edges, We Can Generate an Exact Drawing of Your Order for Your Approval!

**Distributor:**
**Project:**

**Contractor:**
**Approved By:**

**Date:**
**Quantity:**
**Architect:**

**Project:**
**Attach Templates for Specials:**

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For quotes, orders, or sales, visit www.activarcpg.com or call 800-554-6077.

For the most updated product information before ordering, visit www.activarcpg.com.

**Manufacturing:** Bloomington, MN
SPECIFICATIONS

Standard Material: 20 gauge CRS or 20 gauge stainless with 18 gauge astra-gals. Maximum length 108”.

Mounting & Fastening: Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.

Dimensions: 1-3/4” x 1” for 1-3/4” door.

STEP 1 - SELECT MATERIAL AND FINISH:

Material: 
__ Cold rolled steel with powder coat
__ (S) Stainless steel #304-4

Powder Coat Finishes for CRS and Galvanized Check One:

☐ (B) Mineral Bronze is our Standard Color
☐ (BK) Black
☐ (FB) Flat Black
☐ (W) White
☐ (SB) SC Beige
☐ (Si) Silver
☐ (G) Gray
☐ (S) Sand
☐ (BA) Brass
☐ (AB) AMS Beige

View Color Samples Online
(May vary from other Air Louvers Products)

STEP 2 - OPTIONAL FEATURES:

Door: __ Optional door thickness: ______

Width: __ Optional leg width: ______

Material: __ (H1) 18 ga (.050) #304 stainless steel—#4 finish
__ (G) Galvanneal sheet with powder coat

Fire-Rated Marking: __ (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

Fasteners: __ Torx

Leadlined: __ Leadlined for x-ray protection. This option is not fire-rated.

STEP 3 - ENTER SIZES:

Length: __ Overall Length of Door Edge Set

Standard Profile is 1” x 1-3/4” ID

STEP 4 SELECT ONE OF THE FOLLOWING:

Left Hand Active □

Key Side ↑

Right Hand Active □

Key Side ↑

STEP 5 - COMPLETE CUTOUTS PAGE FROM E3, E4, E5 OR E6, AND ATTACH TO THIS SHEET.
ATTACH CUSTOM TEMPLATE IF NEEDED.

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
**DOOR EDGE & ASTRAGAL PAIRS WITH CUTOUTS LEFT HAND ACTIVE E3**

**STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E2**

**Left Hand Active**

```
  ↑ Key Side ↑
```

**Dimensions other than the standard selections or with a Template # noted on this page require a template attachment**

**Notes:**

______________________________
______________________________
______________________________
______________________________

**Right Top Cutout**

- Automatic Flush Bolt: 8-1/2" [□]
- Manual Flush Bolt: 6-3/4" [□]
- Custom Template #: [□]
- None [□]

**Left Center Cutout**

- Cylinder Lock: 1-1/8" [□]
- 2-1/4" [□]
- Mortise Lock: 1-1/4" [□]
- 8" [□]
- Custom Template #: [□]
- None [□]

**Right Center Cutout**

- ASA Strike: 4-7/8" [□]
- 1-1/8" [□]
- T Strike: 2-3/4" [□]
- Custom Template #: [□]
- None [□]

**Right Bottom Cutout**

- Automatic Flush Bolt: 8-1/2" [□]
- Manual Flush Bolt: 6-3/4" [□]
- Custom Template #: [□]
- None [□]

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**Distributor:**

**Project:**

**Contractor:**

**Approved By:**

**Date:**

**Quantity:**
E4  DOOR EDGE & ASTRAGAL PAIRS WITH CUTOUTS RIGHT HAND ACTIVE

Right Hand Active

**STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E2**

<table>
<thead>
<tr>
<th>Left Top Cutout</th>
<th>Automatic Flush Bolt</th>
<th>Manual Flush Bolt</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>8-1/2&quot;</td>
<td>6-3/4&quot;</td>
</tr>
</tbody>
</table>

| Custom Template # | None | ____________ |

<table>
<thead>
<tr>
<th>Left Center Cutout</th>
<th>ASA Strike</th>
<th>T Strike</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4-7/8&quot;</td>
<td>2-3/4&quot;</td>
</tr>
</tbody>
</table>

| Custom Template # | None | ____________ |

<table>
<thead>
<tr>
<th>Left Bottom Cutout</th>
<th>Automatic Flush Bolt</th>
<th>Manual Flush Bolt</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>8-1/2&quot;</td>
<td>6-3/4&quot;</td>
</tr>
</tbody>
</table>

| Custom Template # | None | ____________ |

Dimensions other than the standard selections or with a Template # noted on this page require a template attachment.

Notes: ________________________

______________________________

______________________________

______________________________

______________________________
**E6  DOOR EDGE & ASTRAGAL PAIRS WITH CUTOUTS RIGHT HAND REV ACTIVE**

**Right Hand Reverse Active**

**STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E2**

**Left Top Cutout**
- Automatic Flush Bolt: 8-1/2"
- Custom Template #: None

**Left Center Cutout**
- ASA Strike: 1-1/4" x 4-7/8"
- T Strike: 1-1/8" x 2-3/4"
- Custom Template #: None

**Left Bottom Cutout**
- Automatic Flush Bolt: 8-1/2"
- Custom Template #: None

**Right Center Cutout**
- Cylinder Lock: 1-1/8" x 2-1/4"
- Mortise Lock: 8" x 1-1/4"
- Custom Template #: None

Notes: ______________________
____________________________
____________________________
____________________________
____________________________

**Dimensions other than the standard selections or with a Template # noted on this page require a template attachment**
**SPECIFICATIONS & SELECTION:**

| Material: | 20 gauge CRS or 20 gauge stainless with 18 gauge astragal. Maximum length 108”. |
| Mounting & Fastening: | Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws. |
| Dimensions: | 1-3/4” x 1” for 1-3/4” door. |

**STEP 1 - SELECT MATERIAL AND FINISH:**

| Material: | Cold rolled steel with powder coat (S) Stainless steel #304-4 |
| Powder Coat Finishes for CRS and Galvanized Check One: | (B) Mineral Bronze is our Standard Color |
|           | (BK) Black (FB) Flat Black |
|           | (W) White (SB) SC Beige |
|           | (SI) Silver (R) Red |
|           | (S) Sand (G) Gray |
|           | (AB) AMS Beige (BA) Brass |
| View Color Samples Online (may vary from other AL product) |

**STEP 2 - OPTIONAL FEATURES:**

| Door: | Other door thickness: |
| Width: | Optional leg width: |
| Material: | (H1) 18 ga (.050) #304 stainless steel—#4 finish |
|          | (G) Galvanneal sheet with powder coat |
| Fire-Rated Marking: | (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request. |
| Fasteners: | Torx Other: |
| Leadlined: | Leadlined for x-ray protection. This option is not fire-rated. |

**STEP 3 - ENTER SIZES**

| Length: | Overall Length of Door Edge |

**STEP 4 - SELECT HANDING**

- **DL5L**
- **DL5R**

- **Left Hand**
- **Right Hand**

- **DL5LR**
- **DL5RR**

**STEP 5 - SELECT FROM BELOW AND CHECK COMPONENTS, FILL IN DIMENSIONS**

- **Top Cutout**
  - Automatic Flush Bolt 8-1/2”
  - Manual Bolt 6-3/4”
  - Custom Template #

- **Center Strike Cutout**
  - ASA Strike 4-7/8”
  - T Strike 2-3/4”
  - Custom Template #

- **Bottom Cutout**
  - Automatic Flush Bolt 8-1/2”
  - Manual Bolt 6-3/4”
  - Custom Template #

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
**SPECIFICATIONS & SELECTION:**

**Material:** 20 gauge CRS or 20 gauge stainless with 18 gauge astragals. Maximum length 108”.

**Mounting & Fastening:** Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.

**Dimensions:** 1-3/4” x 1” for 1-3/4” doors.

---

**STEP 1 - SELECT MATERIAL AND FINISH:**

**Material:**
- Cold rolled steel with powder coat
- (S) Stainless steel #304-4

**Powder Coat Finishes for CRS and Galvanized Check One:**
- (B) Mineral Bronze is our Standard Color
- (BK) Black
- (FB) Flat Black
- (W) White
- (SB) SC Beige
- (SI) Silver
- (R) Red
- (S) Sand
- (G) Gray
- (AB) AMS Beige
- (BA) Brass

View Color Samples Online (may vary from other AL product)

---

**STEP 2 - OPTIONAL FEATURES AND DOOR:**

**Door:**
- Other door thickness:

**Width:**
- Optional leg width:

**Material:**
- (H1) 18 ga (.050) #304 stainless steel—#4 finish
- (G) Galvanneal sheet with powder coat

**Fire-Rated Marking:**
- (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

**Fasteners:**
- Torx
- Other:

**Leadlined:**
- Leadlined for x-ray protection. This option is not fire-rated.

---

**STEP 3 - ENTER SIZES**

**Length:** Overall Length

---

**STEP 4 - SELECT HANDING**

- Left Hand
- Right Hand

- Left Hand Reverse
- Rt Hand Reverse

---

**STEP 5 - SELECT FROM BELOW AND CHECK COMPONENTS, FILL IN DIMENSIONS**

**Top Cutout**
- Automatic Flush Bolt
- Manual Flush Bolt
- Custom Template #

**Center Strike Cutout**
- ASA Strike
- T Strike
- Custom Template #

**Bottom Cutout**
- Automatic Flush Bolt
- Manual Flush Bolt
- Custom Template #

---

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
SINGLE LATCH SIDE EDGE DL4 - WITH CUTOUTS  REV A

SPECIFICATIONS & SELECTION:

Material: 20 gauge CRS or 20 gauge stainless with 18 gauge astragals. Maximum length 108”.

Mounting & Fastening: Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.

Dimensions: 1-3/4” x 1” for 1-3/4” doors.

STEP 1 - SELECT MATERIAL AND FINISH:

Material:
- Cold rolled steel with powder coat
- Stainless steel #304-4

Powder Coat Finishes for CRS and Galvanized Check One:
- (B) Mineral Bronze is our Standard Color
- (BK) Black
- (FB) Flat Black
- (W) White
- (SB) SC Beige
- (SI) Silver
- (R) Red
- (S) Sand
- (G) Gray
- (AB) AMS Beige
- (BA) Brass

View Color Samples Online (may vary from other AL products)

STEP 2 - OPTIONAL FEATURES AND DOOR:

Door:
- Other door thickness: ______

Width:
- Optional leg width: ______

Material:
- (H1) 18 ga (.050) #304 stainless steel—#4 finish
- (G) Galvanneal sheet with powder coat

Fire-Rated Marking:
- (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

Fasteners:
- Torx
- Other: ______

Leadlined:

STEP 3 - ENTER SIZES

Length: ______” Overall Length

STEP 4 - SELECT HANDING

☐ Left Hand
☐ Right Hand
☐ Left Hand Reverse
☐ Rt Hand Reverse

STEP 5 - SELECT FROM BELOW AND CHECK COMPONENTS, FILL IN DIMENSIONS

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For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
**E10 SINGLE LATCH SIDE EDGE DL2A - WITH CUTOUTS REV A**

**SPECIFICATIONS & SELECTION:**

- **Material:** 20 gauge CRS or 20 gauge stainless with 18 gauge astragal. Maximum length 108”.

- **Mounting & Fastening:** Countersunk mounting holes. #8 x 7/8” flathead Phillips head screws.

- **Dimensions:** 1-3/4” x 1” for 1-3/4” doors.

**STEP 1 - SELECT MATERIAL AND FINISH:**

- **Material:**
  - [ ] Cold rolled steel with powder coat
  - [ ] Stainless steel #304-4

- **Powder Coat Finishes for CRS and Galvanized Check One:**
  - [ ] (B) Mineral Bronze is our Standard Color
  - [ ] (BK) Black
  - [ ] (W) White
  - [ ] (S) Silver
  - [ ] (S) Sand
  - [ ] (G) Gray Primer
  - [ ] (AB) AMS Beige
  - [ ] (BA) Brass

- **Step 2 - Optional Features:**
  - Door:
    - [ ] Other door thickness: ______
  - Width:
    - [ ] Optional leg width: ______
  - Material:
    - [ ] (H1) 18 ga (.050) #304 stainless steel—#4 finish
    - [ ] (G) Galvanneal sheet with powder coat

- **Fire-Rated Marking:**
  - [ ] (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

- **Fasteners:**
  - [ ] Torx

- **Leadlined:**
  - [ ] Leadlined for x-ray protection. This option is not fire-rated.

**STEP 3 - ENTER SIZES**

- **Length:** ______ Overall Length

**STEP 4 - SELECT HANDING**

- [ ] Left Hand  
  - [ ] Key Side  
  - [ ] Right Hand  

- [ ] Left Hand Reverse  
  - [ ] Key Side  

**STEP 5 - SELECT FROM BELOW AND CHECK COMPONENTS, FILL IN DIMENSIONS**

- **Top Cutout**
  - Automatic Flush Bolt
  - Manual Bolt
  - Custom Template #

- **Center Strike Cutout**
  - ASA Strike
  - T Strike
  - Custom Template #

- **Bottom Cutout**
  - Automatic Flush Bolt
  - Manual Bolt
  - Custom Template #

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---

**Distributor:**  Activity Construction Projects Group, Inc.

**Project:**

**Contractor:**

**Approved By:**

**Date:**

**Quantity:**

**Architect:**

**Attach Templates for Specials:**

---

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VISIT WWW.ACTIVARCPG.COM FOR THE MOST UPDATED PRODUCT INFORMATION BEFORE ORDERING • MANUFACTURING: BLOOMINGTON, MN
SINGLE LATCH SIDE EDGE DL3A - WITH CUTOUTS REV A

SPECIFICATIONS & SELECTION:

Material: 20 gauge CRS or 20 gauge stainless with 18 gauge astragals. Maximum length 108".

Mounting & Fastening: Countersunk mounting holes. #8 x 7/8" flathead Phillips head screws.

Dimensions: 1-3/4" x 1" for 1-3/4" doors.

STEP 1 - SELECT MATERIAL AND FINISH:

Material:  
- Cold rolled steel with powder coat
- (S) Stainless steel #304-4

Powder Coat:  
- (B) Mineral Bronze is our Standard Color
- (BK) Black
- (FB) Flat Black
- (W) White
- (SB) SC Beige
- (S) Sand
- (G) Gray
- (AB) AMS Beige
- (BA) Brass

Check One: View Color Samples Online (may vary from other AL product)

STEP 2 - OPTIONAL FEATURES:

Door:  
- Other door thickness: _______

Width:  
- Optional leg width: _______

Material:  
- (H1) 18 ga (.050) #304 stainless steel—#4 finish
- (G) Galvanneal sheet with powder coat

Fire-Rated Marking:  
- (WH) Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request.

Fasteners:  
- Torx Other: _______

Leadlined:  
- Leadlined for x-ray protection. This option is not fire-rated.

STEP 3 - ENTER SIZES

Length: _______ Overall Length

STEP 4 - SELECT HANDING

Left Hand & Right Hand Reverse

STEP 5 - SELECT FROM BELOW AND CHECK COMPONENTS, FILL IN DIMENSIONS

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
Protect Your Doors from Carts in High Traffic Areas with our Two-Sided Stainless Steel Hinge Edge Guards

SPECIFICATIONS:

| Material: | 18 gauge, #304-4 stainless steel. Profile is 1-3/4" x 7/8". Maximum length - 108". |
| Mounting & Fastening: | Countersunk mounting holes on hinge edge, for non-mortise mounting. Flathead Phillips #8 screws. |
| Door Thickness: | Standard profile fits 1-3/4" doors with 1/4" hinge back set. Doors can vary from nominal thickness, please verify actual measurements. |
| Dimensions: | All dimensions have a tolerance of +/- 1/16". Bend angle has a tolerance of +1°. Ends must be minimum of 1" for mounting screws. |

**STEP 1: PROVIDE DOOR LENGTH & LENGTH**

- Door Height: ____
- Guard Length: ____
- Hinge Sizes: ____ 4”  ____ 4-1/2”  ____ 5”

**STEP 2: SELECT OPTIONAL FEATURES:**

- Other door thicknesses: ____
- Other gauges: ____
- Other profile: _____” Door face _____” Hinge Side
- Other angle: ____
- Other hinge sizes: ____ x ____
- More than 3 hinges provide custom template
- Fasteners: Torx

**STEP 3: SELECT PROFILE**

- 7/8” x 1-3/4” ID FOR 1-3/4” DOOR

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For the most updated product information before ordering, visit www.activarcpg.com.
STAINLESS STEEL DOOR EDGES - MORTISE & 2 SIDED NON-MORTISED E13

SPECIFICATIONS:
Stainless door edges are available in stainless steel in lengths up to 108". Cutouts for door hardware available as options.

SPECIFICATIONS:
| Material:  | 20 gauge stainless with 18 gauge astragals. Maximum length 108". |
| Mounting & Fastening: | Countersunk mounting holes. #8 x 7/8" flathead Phillips head screws. |
| Door: | For 1-3/4" door. |
| Ordering: | Minimum order may apply for orders of less than 10 pieces. Indicate Selection on Chart. |

STEP 1 - SELECT OPTIONAL FEATURES:
| Material: | ___ (H1) 18 gauge (.050) #304 stainless steel--#4 finish |
| Fire-Rated Marking: | ___ Fire-rated up to 90 minutes for wood, composite or steel doors, however only marked upon request. |
| Other: | ___ Custom door thickness for other than 1-3/4" door: __________________________ |
| Fasteners: | ___ Torx |

STEP 2 ENTER SIZES:
| Length: | _____ Overall Length of Door Edge |
| Width: | _____ Standard Width of Door Edges is 7/8" OR 1" _____ Optional Width (Additional Cost) |

STEP 3 SELECT PROFILE FROM BELOW:

MORTISE 2 SIDED LATCH SIDE EDGES WITH 1" X 1-11/16" PROFILE FOR 1-3/4" DOOR

- DLMT5
- DLMT4
- DLMT4

MORTISE 3 SIDED LATCH SIDE EDGES 1" X 1-3/4"

- DLMT5
- DLMT4
- DLT4

NON-MORTISE 2 SIDED LATCH SIDE EDGES 1" X 1-11/16" PROFILE FOR 1-3/4" DOOR

- DLM5
- DLM4
- DLM4

STEP 4 - COMPLETE CUTOUTS PAGE E14 AND ATTACH TO THIS SHEET.
ATTACH CUSTOM TEMPLATE IF NEEDED.

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!

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Distributor: Project:
Contractor: Approved By:
Date: | Quantity: Architect:
Project: | Attach Templates for Specials:

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ALPD1901
STEP 4 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E13

CUTOUT DETAILS:

Top Cutout
- Automatic Flush Bolt: 8-1/2''
- Custom Template #: None

Center Strike Cutout
- ASA Strike: 1-1/4''
- T Strike: 2-3/4''
- Custom Template #: None

Lock Cutout
- Cylinder Lock: 1-1/8''
- Mortise Lock: 6''
- Custom Template #: None

Bottom Cutout
- Automatic Flush Bolt: 8-1/2''
- Custom Template #: None

STEP 5: SELECT DOOR SWING
- Left Hand: ☐
- Right Hand: ☐
- Left Hand Reverse: ☐
- Right Hand Reverse: ☐
- Double Egress: ☐

STEP 6: PROVIDE NET DOOR HEIGHT:

''
**SPECIFICATIONS:**

These door edgings in .050 material with special finishes are available in lengths to 96" for hinge or latch side. Fire-rated markings and cutouts for door hardware available as options.

**STEP 1 - SELECT MATERIAL:**

<table>
<thead>
<tr>
<th>Material:</th>
</tr>
</thead>
<tbody>
<tr>
<td>(B2): US3/605</td>
</tr>
<tr>
<td>(B): US4/606</td>
</tr>
<tr>
<td>(Z): US10/612</td>
</tr>
<tr>
<td>(Z2): US10B/613</td>
</tr>
<tr>
<td>(S3): US32DMS Stainless antimicrobial</td>
</tr>
</tbody>
</table>

Minimum order may apply for these finishes.

<table>
<thead>
<tr>
<th>Mounting:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Countersunk mounting holes. Flathead Phillips head screws.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Door:</th>
</tr>
</thead>
<tbody>
<tr>
<td>For 1-3/4&quot; door.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ordering:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum order may apply for orders of less than 10 pieces.</td>
</tr>
</tbody>
</table>

**STEP 2 - OPTIONAL FEATURES**

<table>
<thead>
<tr>
<th>Door:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other door thickness:</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Width:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Optional leg width</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Fire-Rated Marking:</th>
</tr>
</thead>
<tbody>
<tr>
<td>(UL) Fire rated listed for use on wood or plastic faced fire doors rated up to and including 90 minutes or hollow metal, steel covered, composite type doors up to 3 hours. Marked upon request only.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>90 minute 3 hour</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Fasteners:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Torx</td>
</tr>
</tbody>
</table>

**STEP 3 ENTER SIZES:**

<table>
<thead>
<tr>
<th>Length:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall length of door edge.</td>
</tr>
</tbody>
</table>

**STEP 4 SELECT PROFILE FROM BELOW:**

**MORTISE 2 SIDED**

<table>
<thead>
<tr>
<th>7/8&quot; X 1-11/16&quot; PROFILE FOR 1-3/4&quot; DOOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>DLMT5/DHMT5 □</td>
</tr>
</tbody>
</table>

**MORTISE 3 SIDED**

<table>
<thead>
<tr>
<th>7/8&quot; X 1-3/4&quot; PROFILE FOR 1-3/4&quot; DOOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>DLM5/DHMM5 □</td>
</tr>
</tbody>
</table>

**NON-MORTISE 3 SIDED**

<table>
<thead>
<tr>
<th>1-1/4&quot; X 1-3/4&quot; PROFILE FOR 1-3/4&quot; DOOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>DL5/DH5 □</td>
</tr>
</tbody>
</table>

**NON-MORTISE 2 SIDED**

<table>
<thead>
<tr>
<th>1-1/4&quot; X 1-3/4&quot; PROFILE FOR 1-3/4&quot; DOOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>DLT5/DHT5 □</td>
</tr>
</tbody>
</table>

**NOTE:** PROVIDE ONE ORDER PAGE FOR EACH EDGE SEPARATELY

**STEP 5 - IF CUTOUTS REQUIRED, COMPLETE CUT-OUT PAGE E16 OR E17 AND ATTACH TO THIS PAGE**

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!

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**SPECIAL FINISHES - DOOR EDGE GUARDS - LATCH EDGE**

**CUTOUT DETAILS:**

**Top Cutout**
- Automatic Flush Bolt: 8-1/2"
- Custom Template #
- None

**Center Strike Cutout**
- ASA Strike: 4-7/8" (1-1/8"")
- T Strike: 2-3/4"
- Custom Template #
- None

**Lock Cutout**
- Cylinder Lock: 2-1/4" (1-1/4"")
- Mortise Lock: 8"
- Custom Template #
- None

**Bottom Cutout**
- Automatic Flush Bolt: 8-1/2"
- Custom Template #
- None

**Dimensions other than the standard selections or with a Template # noted on this page require a template attachment.**

**STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E15**

**STEP 6: SELECT DOOR SWING**
- Left Hand: □
- Right Hand: □
- Left Hand Reverse: □
- Right Hand Reverse: □
- Double Egress: □
STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E15

STEP 6: SELECT DOOR SWING

- Left Hand: □
- Right Hand: □
- Left Hand Reverse: □
- Right Hand Reverse: □
- Double Egress □

CUTOUT DETAILS:

```
<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>
```

**Left Hand:**
- □

**Right Hand:**
- □

**Left Hand Reverse:**
- □

**Right Hand Reverse:**
- □

**Double Egress:**
- □

**STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E15**
**SPECIFICATIONS:**
These overlapping door edgings are available in stainless steel, steel, brass and bronze in lengths to 42”. Fire-rated markings and cutouts for door hardware available as options. Inside edge overlaps .050 thick door protection plate by 7/16”

**STEP 1 - SELECT MATERIAL:**

<table>
<thead>
<tr>
<th>Material:</th>
<th>US32D/630 Stainless Steel # 4 Finish 18g</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>US3/605 (minimum order may apply)</td>
</tr>
<tr>
<td></td>
<td>US4/606 (minimum order may apply)</td>
</tr>
<tr>
<td></td>
<td>US10/612 (minimum order may apply)</td>
</tr>
<tr>
<td></td>
<td>US10B/613 (minimum order may apply)</td>
</tr>
</tbody>
</table>

Mounting: Countersunk mounting holes.
Door: For 1-3/4” door.
Fasteners: Flathead Phillips head screws.
Ordering: Minimum order may apply for orders of less than 10 pieces.

**STEP 2 - OPTIONAL FEATURES:**

<table>
<thead>
<tr>
<th>Material:</th>
<th>16 gauge #304 stainless steel—#4 finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fire-Rated Marking:</td>
<td>(UL) fire rated listed for use on wood or plastic faced fire doors rated up to and including 90 minutes or hollow metal, steel covered, composite type doors up to 3 hours. Marked upon request only.</td>
</tr>
<tr>
<td>Door:</td>
<td>Custom size for other than 1-3/4” door:</td>
</tr>
<tr>
<td>Fasteners:</td>
<td>Torx</td>
</tr>
</tbody>
</table>

**STEP 3 ENTER SIZES:**

<table>
<thead>
<tr>
<th>Length:</th>
<th>42” Overall Length</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Other Overall Length</td>
</tr>
<tr>
<td>Width:</td>
<td>Standard Width Shown at Right: 1-11/16” or 1-1/4”</td>
</tr>
<tr>
<td></td>
<td>Optional Width (Additional Cost)</td>
</tr>
</tbody>
</table>

**STEP 4 SELECT PROFILE FROM BELOW:**

**NOTE: PROVIDE ONE ORDER PAGE FOR EACH EDGE SEPARATELY**

**OVERLAPPING DOOR EDGES**

1-1/4” x 1-11/16” PROFILE FOR 1-3/4” DOOR

**OVERLAPPING DOOR EDGES**

1-1/4” x 1-3/4” PROFILE FOR 1-3/4” DOOR

**OVERLAPPING DOOR EDGES**

1-1/4” x 1-3/4” PROFILE FOR 1-3/4” DOOR

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!

**STEP 5 - IF CUTOUTS ARE REQUIRED, COMPLETE PAGE 19 OR 20 CUTOUT PAGE AND ATTACH TO THIS PAGE**

---

For Most Door Edges, We Can Generate an Exact Drawing for Your Approval!
STEP 5 - COMPLETE THIS
CUTOUT PAGE AND ATTACH
TO PAGE E18

STEP 6: SELECT
DOOR SWING

Left Hand:
Right Hand:
Left Hand Reverse:
Right Hand Reverse:
Double Egress

CUTOUT DETAILS:

Top Cutout

Automatic Flush Bolt
Manual Flush Bolt
Custom Template #
None

Center Strike Cutout

ASA Strike
T Strike
Custom Template #
None

Lock Cutout

Cylinder Lock
Mortise Lock
Custom Template #
None

Bottom Cutout

Automatic Flush Bolt
Manual Flush Bolt
Custom Template #
None

Dimensions other than the standard selections or with a Template # noted on this page require a template attachment
CUTOUT DETAILS:

STEP 5 - COMPLETE THIS CUTOUT PAGE AND ATTACH TO PAGE E18

STEP 6: SELECT DOOR SWING
Left Hand: ☐
Right Hand: ☐
Left Hand Reverse: ☐
Right Hand Reverse: ☐
Double Egress ☐