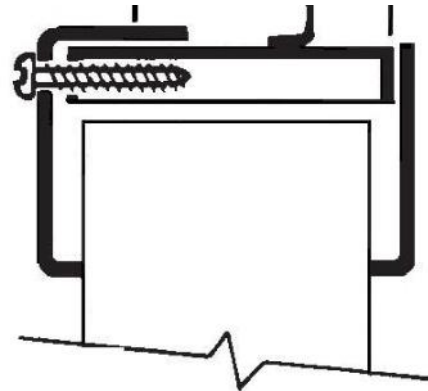


LOUVER—SELF-ATTACHING 1100 SERIES

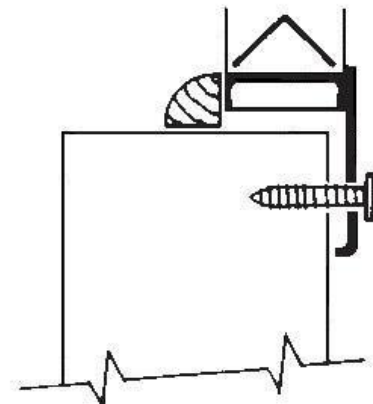
MODELS: 1100A, 1100C

INSTALLATION AND MAINTENANCE GUIDE

1. Read and follow the installation requirements of the door manufacturers.
2. Cut the hole in the door to correspond to the order size of the louver. Assure that the opening is plumb and square.
3. Insert corridor side of louver into opening. Use setting blocks as necessary
4. Installing:
 - 1100A**
 - Insert other side of the louver into the cutout.
 - Using screws provided, start screws in the pre-drilled holes, aligning with the holes in the other side of the louver.
 - Verify that louver is correctly positioned on the door, then tighten the screws alternately in a criss-cross pattern to avoid putting more pressure on one side than the other. Do not over-tighten.
 - 1100C**
 - Align louver in position on door and attach to face of door through screw holes with screws provided. Pre-drill holes if necessary.
 - Attach metal or wood stop to room side of the louver.
5. Check movement of louver adjustment.



Room Side **1100A MOUNTING OPTION** Corridor Side



Room Side **1100C MOUNTING OPTION** Corridor Side

Material	Finish Description	Cleaning & Maintenance
Steel	Powder Coat Paint	Use a soft cloth and mild soap and water.
Aluminum	Mill	
Stainless Steel	304 Stainless Steel with #4 finish (US32D)	Use a soft cloth and mild soap and water solution. After cleaning, thoroughly rinse with clear water to remove all traces of the solution and wipe dry to prevent water marks from forming. Stains which resist that treatment can usually be removed by polishing in the direction of the grain with a soft cloth and a non-abrasive stainless steel polish such as Mr. Metal by Northern Labs. Test in an unobtrusive area. Do not use steel wool or a wire brush which may embed particles into the product and rust.



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NON FIRE-RATED SELF-ATTACHING LOUVER

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