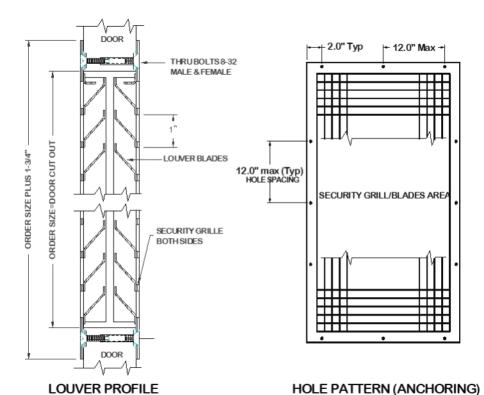
- 1. Read and follow the installation requirements of the door manufacturers.
- 2. Cut the hole in the door to correspond to the order size of the louver. Assure that the opening is plumb and square.
- 3. Insert one half of the louver into the cutout, make sure is centered, use this as a template to drill holes on the door for the thru bolts. Remove louver and make holes.
- 4. Insert both sides of the louver into the cutout and align with the holes. Use setting blocks as needed.
- 5. Insert the screws provided in the countersunk holes. Screw in enough to hold the louver in place for alignment, and then insert the other screws lightly. Tighten the screws alternately in a criss-cross pattern to avoid putting more pressure on one side than the other. Do not over-tighten.



Material	Finish Description	Cleaning & Maintenance
Steel	Powder Coat Paint	Use a soft cloth and mild soap and water.
Aluminum	Mill	
Stainless Steel	304 Stainless Steel with #4 finish (US32D)	Use a soft cloth and mild soap and water solution. After cleaning, thoroughly rinse with clear water to remove all traces of the solution and wipe dry to prevent water marks from forming. Stains which resist that treatment can usually be removed by polishing in the direction of the grain with a soft cloth and a non-abrasive stainless steel polish such as Mr. Metal by Northern Labs. Test in an unobtrusive area. Do not used steel wool or a wire brush which may embed particles into the product and rust.

